

Date: Wednesday, 4/26/2006 12:03:56 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SHROUD AIRFLOW HEATHER SYSTEM
Job Number : 26636	
Estimate Number : 12345	
P.O. Number : N/A	Part Number : D206746011
This Issue : 4/26/2006 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 4/18/2006 Type : SMALL /MED FAB	Drawing Revision : A PRELIMINARY
Previous Run : 26635	Material : N/A
Written By : <u>SER COMMENT BELOW</u>	Due Date : 4/28/2006 Qty: 1 Um: Each
Checked & Approved By : <u>SER ABOVE USER & DATE -</u>	
Comment : est rev.A 06.03.23 new issue EC	

Additional Product

Job Number: 3



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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D206-746-011 B 26857

**Comment:** DOCUMENT CONTROL

Photocopy D206-746-011 bluefile & type labels per PPP D206-746-011 CHG001

2.0	D3467041	SHROUD ASSEMBLY
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHROUD ASSEMBLY

Batch: B26601

3.0	D34681	SEAL
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SEAL

Batch: B26600

4.0	D34683	LARGE SEAL STRIP
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

LARGE SEAL STRIP

Batch: B26849

5.0	D34685	SEAL
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SEAL

Batch: B26851

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6.0	D3469041	SHUT-OFF VALVE ASS'Y
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
SHUT-OFF VALVE ASS'Y
Batch: B26682 ✓

7.0	D3471041	BLOWER MOTOR SUPPORT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BLOWER MOTOR SUPPORT
Batch: B26610 ✓

8.0	D3473041	BLOWER INLET ADAPTER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BLOWER INLET ADAPTER
Batch: B26613 ✓

9.0	D3475041	DUMP OUTLET
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
DUMP OUTLET
Batch: B26616 ✓

10.0	D34755P	Screen
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Comment: Qty.: 1.0000 sf(s)/Unit Total : 1.0000 sf(s)
Screen
Batch: B26652 ✓

11.0	D34757	scoop outlet
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
scoop outlet
Batch: B25688 ✓

12.0	D3476041	blower motor adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
blower motor adapter
Batch: B26617 ✓

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Job Number:



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13.0	D3477041	Blower Motor Inlet Adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Blower Motor Inlet Adapter

Batch:

Part 15
ASSEMBLED 06-04-28
CW D3471041

14.0	D3478041	AIR INLET ADAPTER
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

INLET ADAPTER

Batch: B26539

15.0	D3481041	Shut off valve bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Shut off valve bracket

Batch: 326104

16.0	D34821	INLET INSULATION SOCK
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

INLET INSULATION SOCK

Batch: B26387

17.0	D34823	OUTLET INSULATION SOCK
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

OUTLET INSULATION SOCK

Batch: B26387

18.0	D34825	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

HOSE INSULATION

Batch: B26387

19.0	D34827	HOSE INSULATION
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 1.0000 Each(s)

HOSE INSULATION

Batch: B26387

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Job Number:



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20.0	D34829	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 /

21.0	D348211	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 /

22.0	D348213	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 /

23.0	D34833	SHUT-OFF VALVE PLACARD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHUT-OFF VALVE PLACARD

Batch: B26377 /

24.0	D34831	DUMP VALVE PLACARD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DUMP VALVE PLACARD

Batch: B26377 /

25.0	26D711	JANITROL BLOWER MOTOR ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

JANITROL BLOWER MOTOR ASSEMBLY

Batch: M100546 /

26.0	31903	BLUE TERMINAL AMP
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

BLUE TERMINAL AMP

Batch: B25403B /

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27.0	M227591169	16GA ELECTRICAL WIRE, 120" LONG
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

16GA ELECTRICAL WIRE, 120" LONG

Batch: M100598

28.0	AN35	BOLT
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

BOLT

Batch: M15205

29.0	AN9608	WASHER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

WASHER (A/R)

Batch: M19306 QTY 10

30.0	AN96010	Washer
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Washer

Batch: M10519

31.0	DSC549	PUSH/PULL CONTROL
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

PUSH/PULL CONTROL

Batch: M100121

32.0	EA934NA	HYSOL ADHESIVE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty (A/R) HYSOL ADHESIVE

Batch: M100121

33.0	HA000611	CARBON MONOXIDE INDICATOR
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CARBON MONOXIDE INDICATOR

Batch: M19356

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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34.0	MS21083N08	NUT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) NUT

Batch: M19356 /

35.0	MS21919DG3	CLAMP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) CLAMP

Batch: M10117 /

36.0	MS21919DG44	CLAMP
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

CLAMP

Batch: M10077 /

37.0	MS21919DG48	CLAMP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CLAMP

Batch: M100202 /

38.0	MS24166D1	RELAY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

RELAY

Batch: M19402 /

39.0	MS2524475	CIRCUIT BREAKER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CIRCUIT BREAKER

Batch: M19346 /

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Job Number:



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40.0	MS2524415	BREAKER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BREAKER

Batch: M19346 /

41.0	MS270390816	SCREW PAN HD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) SCREW PAN HD

Batch: M19605 /

42.0	MS3505822	SWITCH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SWITCH

Batch: M19630 /

43.0	NAS43DD316N	SPACER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) SPACER

Batch: M19402 /

44.0	NAS679A3	NUT SELF LOCK
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Comment: Qty.: 3 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

NUT SELF LOCK

Batch: M19487 /

45.0	PR1422B12	SEALANT 653 SEMKIT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 1 (A/R) SEALANT 653 SEMKIT

Batch: M100787 /

46.0	QS20044S	CLAMP
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

CLAMP

Batch: M100202 /

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47.0	QS20056S	CLAMP
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

CLAMP

Batch: M100202

48.0	RTV106	RED HI-TEMPERATURE ADHESIVE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty: 1 (A/R) RED HI-TEMPERATURE ADHESIVE

Batch: M100773

49.0	SCEET11	SCEET
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Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

SCEET

Batch: M100463

50.0	SCEET12	HOSE 3" DIAMETER
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Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

HOSE 3" DIAMETER

Batch: M18763

20/4/27 (1)
C/L 06/04/28 inspect kit (1)

Job Completion



→ P P P

new craft

Inspection Level 21 05/04/28
u 06-04-28